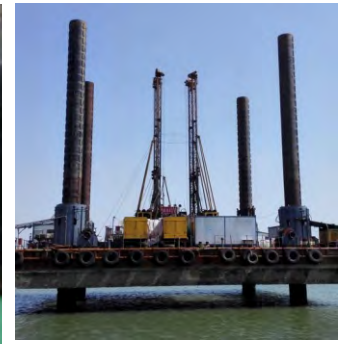




BW-VG127 Serials

Low Cost Modbus Dynamic
Inclination Sensor

Technical Manual



Introduction

The BW-VG127 Dynamic Inclination Sensor is a low-cost inertial measurement device that measures the attitude parameters (roll and pitch) of the motion carrier. The attitude deviation is estimated by a 6-state Kalman filter with appropriate gain and is suitable for tilt measurement in motion or vibration.

The BW-VG127 uses high-quality and reliable MEMS accelerometers and gyroscopes, and guarantees measurement accuracy through algorithms. At the same time, the seal design and strict process ensure that the product can accurately measure the roll angle and pitch angle of the carrier under harsh environment. Through various compensations such as nonlinear compensation, quadrature compensation, temperature compensation and drift compensation, the error caused by interference can be greatly eliminated, and the product precision level can be improved. The BW-VG127 has a digital interface that can be easily integrated into the user's system.

Features

- Nonlinear compensation, quadrature compensation
- Dynamic static measurement
- Special offset tracking algorithm eliminates the drift
- Gyro drift compensation
- RS232/RS485/TTL/Modbus interface output for optional
- Operating temperature: $-40^{\circ}\text{C} \sim +85^{\circ}\text{C}$
- High performance Kalman filter algorithm
- Small size: L55 x W37 x H24(mm)

Applications

- Balance car
- Dumper
- Platform stability
- Individual combat equipment
- ROV underwater robot navigation
- Ocean test
- Robot
- Unmanned Aerial Vehicle

Specifications

Electrical Specifications

| | |
|-----------------------|----------------|
| Power supply | 5V DC |
| Operating current | 30mA (Max40mA) |
| Operating temperature | -40°C~85°C |
| Store temperature | -55°C~100°C |

Performance Specifications

| | | |
|-------------------------------|------------------------------|---|
| Attitude parameter | Dynamic accuracy | 2° |
| | Static accuracy | 0.2° |
| | Resolution | 0.01° |
| | Tilt range | Pitch $\pm 90^\circ$, Roll $\pm 180^\circ$ |
| Physical characteristics | Size | L55 x W37 x H24 (mm) |
| | Weight (including cable) | 130g |
| | Weight (including package) | 210g |
| Interface characteristics | Start delay | <50ms |
| | Maximum output frequency | 100Hz |
| | Serial communication rate | 2400 to 115200 baud rate |
| | Digital output format | Binary high performance protocol |
| MTBF | ≥ 30000 hours/time | |
| Electromagnetic compatibility | According to GBT17626 | |
| Insulation resistance | ≥ 100 M Ω | |
| Impact resistance | 2000g, 0.5ms, 3 times / axis | |

Resolution: The measured minimum change value that the sensor can detect and resolve within the measurement range.

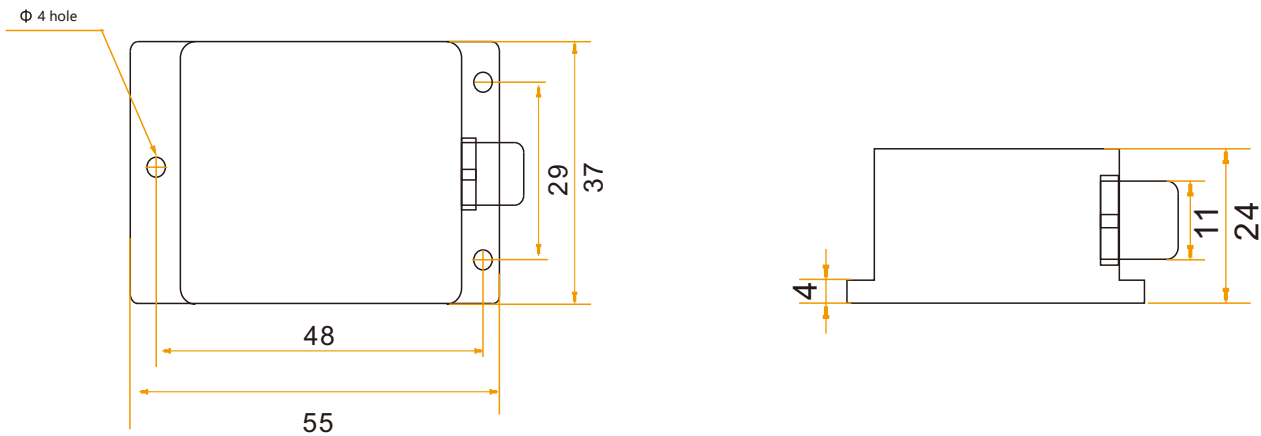
Accuracy: The error between the actual angle and the Root mean square(RMS) of the measured angle of the sensor (≥ 16 times).

Mechanical Characteristic

| | |
|------------------|--|
| Connector | Metal connector (standard cable is 1.5m) |
| Protection level | IP67 |
| Shell material | Magnesium alloy anodizing |
| Installation | Three M4 screws |

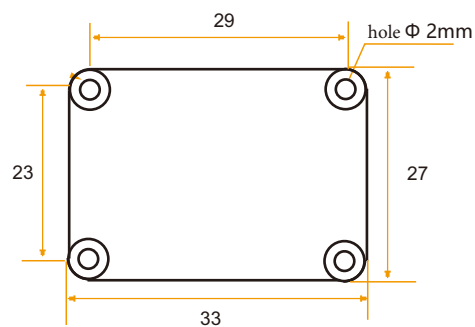
Package size

Product Size: L55*W37*H24 (mm)



Bare plate product size

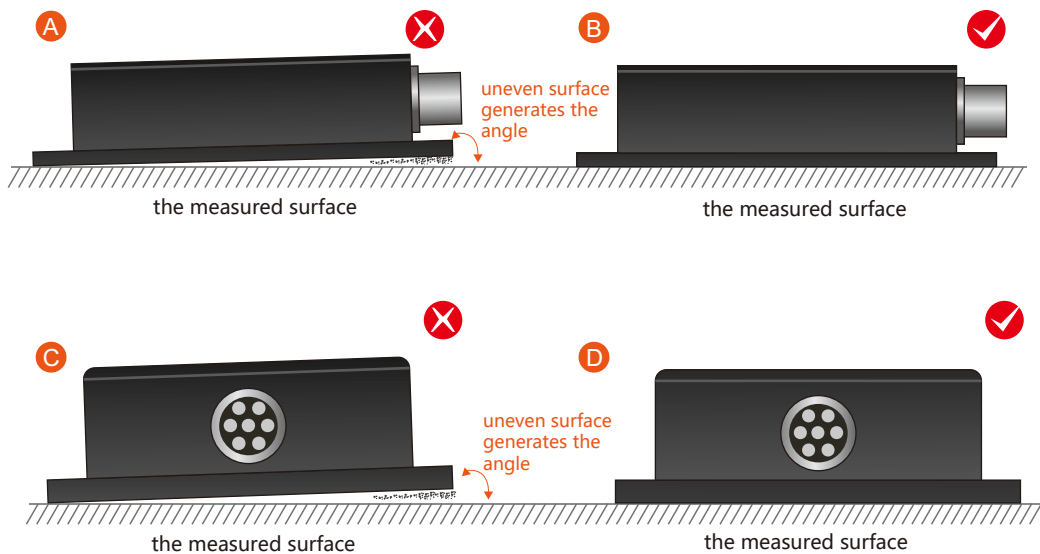
Product Size: L33*W27*H6 (mm) ,±1mm error for length and width dimensions, please refer to actual size



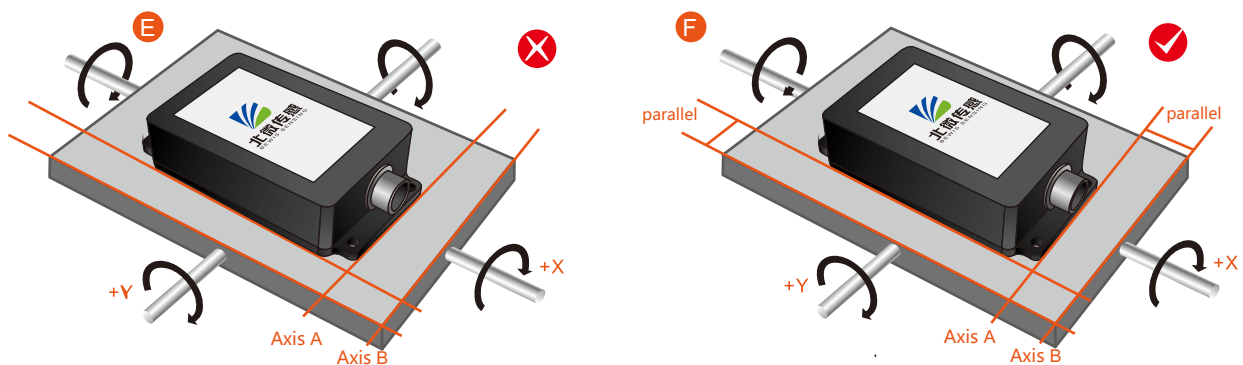
Installation direction

The correct installation method can avoid measurement error. The following points should be made when installing the sensor:

First of all, to ensure that the sensor mounting surface and the measured surface completely close, the measured surface should be as horizontal as possible, can not have the angle shown in Figure A and Figure C, the correct installation is shown in Figure B and Figure D.



Secondly, the bottom cable of the sensor and the axis of the measured object shouldn't generate the angle shown in E. When installing, the bottom cable of the sensor should be kept parallel or orthogonal to the rotation axis of the measured object. This product can be installed horizontally or vertically (vertical installation requires customization). The correct installation method is shown in Figure F.

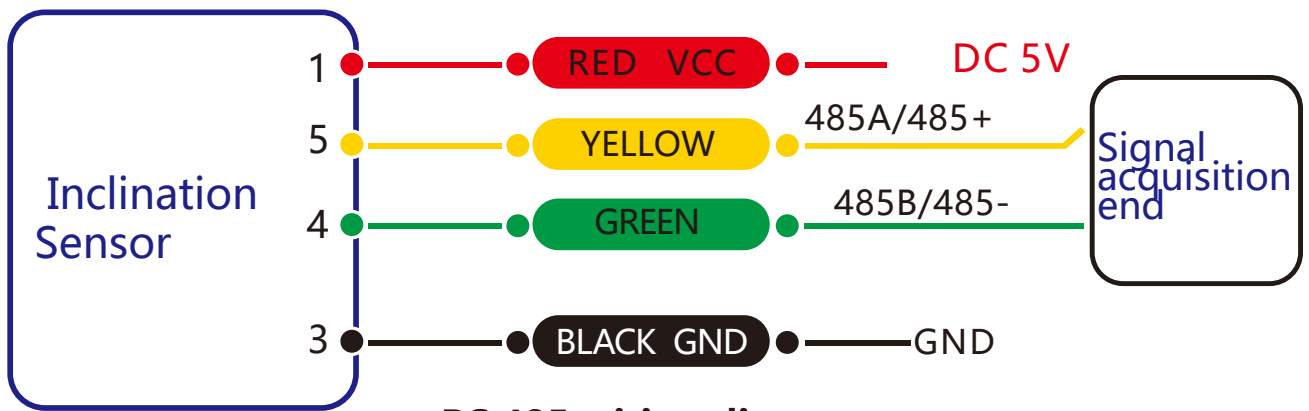


Finally, the installation surface of the sensor must be fixed with the measured surface tightly and smoothly, to avoid measurement error that may be caused by the acceleration and vibration.

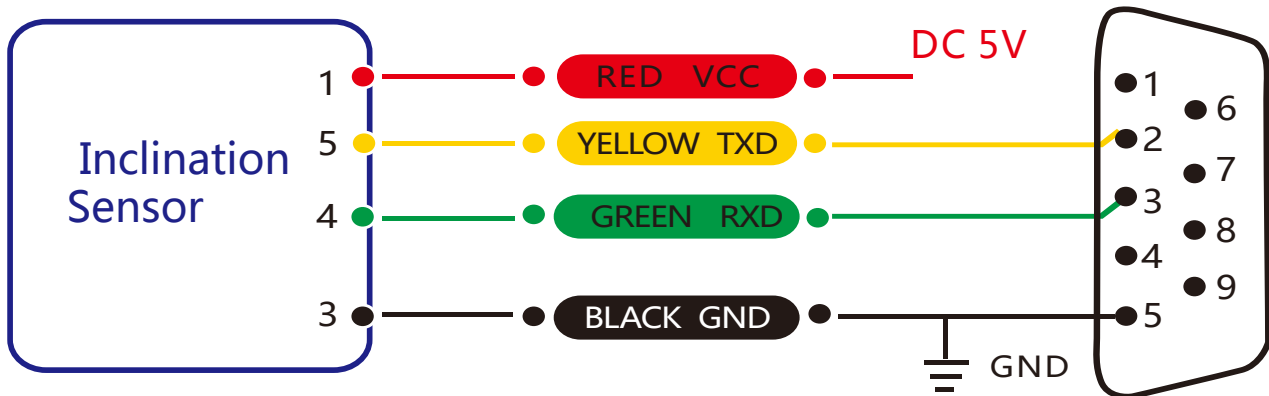
Electrical connections

Electrical interfaces

| Cable color & function | RED | BLUE | BLACK | GREEN | YELLOW |
|------------------------|-------------------|---------|----------|---------------------|---------------------|
| | 1 VCC DC 5V | 2 NC | 3 GND | 4 RXD (B, D-) | 5 TXD (A, D+) |



RS 485 wiring diagram



RS 232 wiring diagram

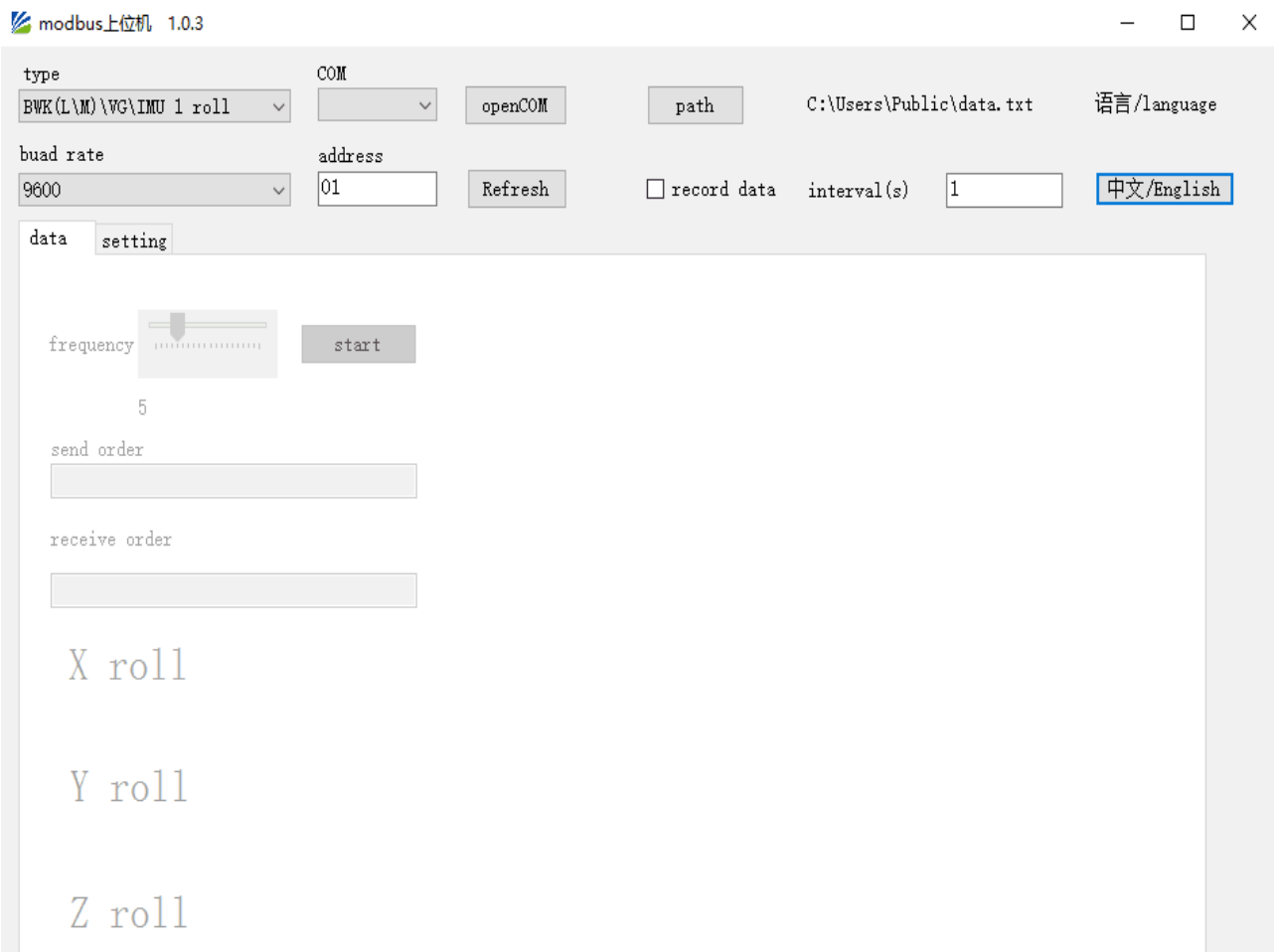
Debug software

Users can directly download serial assistant on official website (Supports-Download). You can also use more convenient and intuitive PC software.

BW-VG127 supporting serial debugging software can be connected to the inclinometer on the computer for angle display. The software debugging interface is as shown in the figure below. Using the debug software, it can conveniently display the current X-direction tilt angle, and you can also modify and set other parameters by yourself.

Software use steps:

- ① Connect the serial port hardware of the inclinometer correctly and connect the power supply.
- ② Select the correct device model (select azimuth series).
- ③ Select the computer serial port and baud rate and click to connect to the serial port.
- ④ Click Start and the tilt angle of the inclinometer in the X and Y directions will be displayed on the screen.



Protocol

1 Data Frame Format: (8 data bits, 1 stop bit, non verification, default rate 9600)

| Address Code (1byte) | Function Code (1byte) | The first high address register (1byte) | The first low address register (1byte) | High register number (1byte) | Low register number (1byte) | CRC (2byte) |
|----------------------|-----------------------------|---|--|------------------------------|-----------------------------|-------------|
| 0x01 | 0x03 (read) 0x06 (write) | xx | xx | xx | xx | xxxx |

Data format: Hexadecimal

Address code: Default 01 (**note:** it should not exceed 25)

Function Code: 03 represents reading register, 06 represents presetting register.

Register Address: The starting address the register need to be operated

Register amount: The amount need to operate

Checksum: The CRC 16 (Modbus RTU) is calculated by the host (recommended by the CRC calculation software).

! \ ^ j k l i [] \ x x j k f i x \ ^ f i [\ i 1 0 \$ x o j x e ^ \ d 1 i \ \ ^ j k l i ' ' ' ' (' P \$ x o j x e ^ \ d 1 i \ \ ^ j k l i ' ' ' ') ' G i f [[i \ j j 1 i \ \ ^ j k l i ' ' ' ' * ' Q i f ' k p g \ 1 i \ \ ^ j k l i ' ' ' ' +

2 Command Format:

2.1 Read angle of X-axis Command: 01 03 00 01 00 01 D5 CA

| Address Code (1byte) | Function Code (1byte) | The first high address register (1byte) | The first low address register (1byte) | High register number (1byte) | Low register number (1byte) | CRC (2byte) |
|----------------------|-----------------------|---|--|------------------------------|-----------------------------|-------------|
| 0x01 | 0x03 | 0x00 | 0x01 | 0x00 | 0x01 | 0xD5CA |

Command response:

| Address Code (1byte) | Function Code (1byte) | Number of bytes (1byte) | High number (2byte) | Low number (2byte) | Wrong CRC checksum (2byte) |
|----------------------|-----------------------|-------------------------|---------------------|--------------------|----------------------------|
| 0x01 | 0x03 | 0x02 | xx | xx | xxxx |

Note: The data field is a hexadecimal number (PLC or configuration software uses 16-bit registers to directly read data in decimal). After conversion to decimal, the real data = (data field - 20,000) / 100. If the data field is 3D52, the conversion to decimal is 15698, the real data = (15698-20000) / 100 = -43.02°

2.2 Read angle of Y-axis Command: 01 03 00 02 00 01 25 CA

| Address Code (1byte) | Function Code (1byte) | The first high address register (1byte) | The first low address register (1byte) | High register number (1byte) | Low register number (1byte) | CRC (2byte) |
|----------------------|-----------------------|---|--|------------------------------|-----------------------------|-------------|
| 0x01 | 0x03 | 0x00 | 0x02 | 0x00 | 0x01 | xxxx |

Command response:

| Address Code (1byte) | Function Code (1byte) | Number of bytes (1byte) | Data field high (2byte) | Data field low (2byte) | CRC (2byte) |
|----------------------|-----------------------|-------------------------|-------------------------|------------------------|-------------|
| 0x01 | 0x03 | 0x02 | xx | xx | xxxx |

2.3 Read angle of both X-axis and Y-axis Command : 01 03 00 01 00 02 95 CB

| Address Code (1byte) | Function Code (1byte) | The high address register (1byte) | The first low address register | High register number | Low register number | CRC (2byte) |
|----------------------|-----------------------|-----------------------------------|--------------------------------|----------------------|---------------------|-------------|
| 0x01 | 0x03 | 0x00 | 0x01 | 0x00 | 0x02 | xxxx |

Command response:

| Address Code (1byte) | Function Code (1byte) | Number of bytes (1byte) | The angle of X-axis (2byte) | The angle of Y-axis (2byte) | | CRC (2byte) |
|----------------------|-----------------------|-------------------------|-----------------------------|-----------------------------|-------|-------------|
| 0x01 | 0x03 | 0x04 | xx xx | xx xx | | xxxx |

2.4 Set the communication rate
Command: 01 06 00 0B 00 02 79 C9

| Address Code (1byte) | Function Code (1byte) | Function Code (1byte) | Function Code (1byte) | Data field (2byte) | CRC (2byte) |
|----------------------|-----------------------|-----------------------|-----------------------|--------------------|-------------|
| 0x01 | 0x06 | 0x00 | 0x0B | 0x0002 | 0x79 9C |

Command response:

| Address Code (1byte) | Function Code (1byte) | Function Code (1byte) | Function Code (1byte) | Data field (2byte) | CRC (2byte) |
|----------------------|-----------------------|-----------------------|-----------------------|--------------------|-------------|
| 0x01 | 0x06 | 0x00 | 0x0B | 0x0002 | 0x79 9C |

Note:Data field is 0x00 00 represents 2400
 0x00 01 represents 4800
 0x00 02 represents 9600 (the default value)
 0x00 03 represents 19200
 0x00 04 represents 115200

2.5 Set relative/absolute zero
Command: 01 06 00 0A 00 00 A9 C8

| Address Code (1byte) | Function Code (1byte) | Function Code (1byte) | Function Code (1byte) | Data field (2byte) | CRC (2byte) |
|----------------------|-----------------------|-----------------------|-----------------------|--|-------------|
| 0x01 | 0x06 | 0x00 | 0x0A | 0000: absolute zero 0001: relative zero | 0xA9 C8 |

Command response:

| Address Code (1byte) | Function Code (1byte) | Function Code (1byte) | Function Code (1byte) | Data field (2byte) | CRC (2byte) |
|----------------------|-----------------------|-----------------------|-----------------------|--|-------------|
| 0x01 | 0x06 | 0x00 | 0x0A | 0000: absolute zero 0001: relative zero | 0xA9 C8 |

Note: absolute zero: Based on the factory-calibrated zero point.
relative zero: Reference to the zero after the current installation.

2.6 Query relative/absolute zero
Command: 01 03 00 04 00 01 C5 CB

| Address Code (1byte) | Function Code (1byte) | The high address register (1byte) | The low address register (1byte) | High register number | Low register number | CRC (1byte) |
|----------------------|-----------------------|-----------------------------------|----------------------------------|----------------------|---------------------|-------------|
| 0x01 | 0x03 | 0x00 | 0x04 | 0x00 | 0x01 | 0xC5 CB |

Command response:

| Address Code (1byte) | Function Code (1byte) | Number of bytes (1byte) | Data field high (1byte) | Data field low (1byte) | CRC (2byte) |
|----------------------|-----------------------|-------------------------|-------------------------|------------------------|-------------|
| 0x01 | 0x03 | 0x02 | xx | xx | xxxx |

2.7 Set module address
Command: 01 06 00 0D 00 03 58 08

| Address Code (1byte) | Function Code (1byte) | The high address register (1byte) | The low address register (1byte) | Data field (2byte) | CRC (2byte) |
|----------------------|-----------------------|-----------------------------------|----------------------------------|--------------------|-------------|
| 0x01 | 0x06 | 0x00 | 0x0D | Module address | XXXX |

Command response:

| Address Code (1byte) | Function Code (1byte) | The high address register (1byte) | The low address register (1byte) | Data field (2byte) | CRC (2byte) |
|----------------------|-----------------------|-----------------------------------|----------------------------------|--------------------|-------------|
| XXXX | 0x06 | 0x00 | 0x0D | Module address | XXXX |

2.8 Save settings Command: 01 06 00 0F 00 00 B9 C9

| Address Code (1byte) | Function Code (1byte) | The high address register (1byte) | The low address register (1byte) | High number of registers (1byte) | Data field (2byte) | Checksum (2byte) |
|----------------------|-----------------------|-----------------------------------|----------------------------------|----------------------------------|--------------------|------------------|
| 0x01 | 0x06 | 0x00 | 0x0F | 0x00 | 0x0000 | 0xB9C9 |

Command response:

| Address Code (1byte) | Function Code (1byte) | The high address register (1byte) | The low address register (1byte) | Data field (2byte) | Checksum (2byte) |
|----------------------|-----------------------|-----------------------------------|----------------------------------|--------------------|------------------|
| 0x01 | 0x06 | 0x00 | 0x0F | 0x0000 | 0xB9C9 |

Note: For all the previous setting items, you need to send the save command after modification. Otherwise, after power off, these settings will be restored to the state before the setting.

Ordering Information

| Product number | Way of communication | Package condition |
|----------------|----------------------|------------------------------|
| BW-VG127-232 | RS232 | IP67 Package/Metal Connector |
| BW-VG127-485 | RS485 | IP67 Package/Metal Connector |
| BW-VG127-TTL | TTL | IP67 Package/Metal Connector |

Executive standard

- Enterprise Quality System Standard: ISO9001:2008 Standard (Certificate No.:10114Q16846ROS)
- CE certification (certificate number: 3854210814)
- ROHS (certificate number: SO81426003)
- GB/T 191 SJ 20873-2003 General specifications for tiltmeters and spirit levels
- GBT 18459-2001 sensor main static performance index calculation method
- JF 1059-1999 Evaluation and Expression of Measurement Uncertainty
- GBT 14412-2005 mechanical vibration and shock mechanical installation of accelerometer
- General requirements for GJB 450A-2004 equipment reliability
- Quality control of key parts and important parts of GJB 909A
- GJB 899 Reliability Qualification and Acceptance Test
- GJB 150-3A high temperature test
- GJB 150-4A low temperature test
- GJB 150-8A rain test
- GJB 150-12A dust test
- GJB 150-16A vibration test
- GJB 150-18A impact test
- GJB 150-23A Tilt and Swing Test
- GB/T 17626-3A RF electromagnetic radiation immunity test
- GB/T 17626-5A surge (hit) impulse immunity test
- GB/T 17626-8A power frequency magnetic field immunity test
- GB/T 17626-11A voltage dips, short interruptions and voltage changes immunity

BW-VG127

Low Cost Modbus Dynamic
Inclination Sensor

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