



BWL327 Serials

Modbus Dual-Axis Inclinometer Technical Manual



Introduction

Designed by Bewis Sensing Technology LLC, BWL327 is a digital output low cost dual-axis inclinometer, adopting the latest industrial level MEMS accelerometer. Its measuring range is $\pm 90^\circ$, highest accuracy is 0.1° , working temperature is $-40^\circ\text{C} \sim +85^\circ\text{C}$, the product with a small size and low weight, can meet space-restricted application requirements.

This product converts static gravity field changes into angle changes, It outputs horizontal angle values directly by digital, this product has the advantages of low cost, small temperature drift, simple to use, and strong resistance to external disturbances. It is an ideal option for attitude measurement in photovoltaic power (PV), PTZ control, tower turbines monitoring and other industries.

Features

- Dual-axis inclinometer measurement
- Resolution: 0.01°
- Voltage input: $9 \sim 35\text{V}$
- Product size: $L90\text{mm} \times W40.5\text{mm} \times H26\text{mm}$ (customizable)
- Accuracy: 0.1°
- Measuring range: $\pm 90^\circ$
- IP67 protection
- Output interface: RS232/485/TTL optional

Applications

- Industrial automatic leveling
- Medical devices
- The automatic tracking system of solar angle
- Tower tilt monitoring
- Special valves
- Oil drilling equipment
- Industrial converters
- Crane tilt angle control

Specifications

Electrical Specifications

Parameters	Conditions	Min	Typical	Max	Units
Power supply		9	12	35	V
Operating current	Non-loaded	20	30	40	mA
Operating temperature		-40		+85	°C
Store temperature		-55		+100	°C

Performance Specifications

Measuring range(°)	Conditions	±10	±30	±60	±90
Measuring axis		X-Y	X-Y	X-Y	X-Y
Accuracy(°)	Indoor	0.1	0.1	0.1	0.2
Resolution(°)		0.01	0.01	0.01	0.01
Zero temperature drift(°/°C)	-40 ~ 85°C	±0.01	±0.01	±0.01	±0.01
Cross axis error(°)		0.1	0.1	0.1	0.2
Power on time		≤50ms	≤50ms	≤50ms	≤50ms
The highest frequency output(Hz)		100	100	100	100
MTBF	≥ 30000 hours/time				
Electromagnetic compatibility	according to GBT17626				
Insulation resistance	≥100MΩ				
Shock resistance	2000g,0.5ms,3times/axis				
Weight	210g (package excluded)				

Resolution: The measured minimum change value that the sensor can detect and resolve within the measurement range.

Accuracy: The error between the actual angle and the Root mean square(RMS) of the measured angle of the sensor (≥16 times).



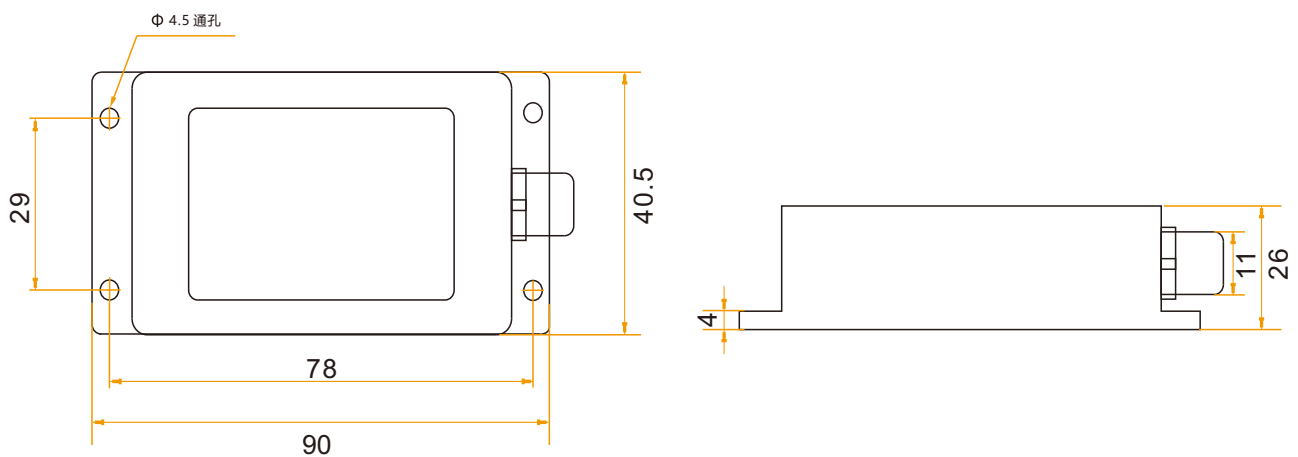
Mechanical Characteristic

Connector	Metal connector (standard cable is 1.5m)
Protection level	IP67
Shell material	Magnesium alloy anodizing
Installation	Four M4 screws



Package size

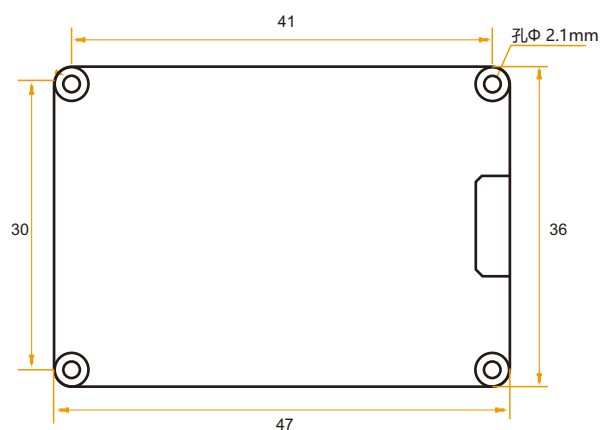
Product Size: L90*W40.5*H26 (mm)



Bare plate product size

Product size: L47*W36*H15(mm)

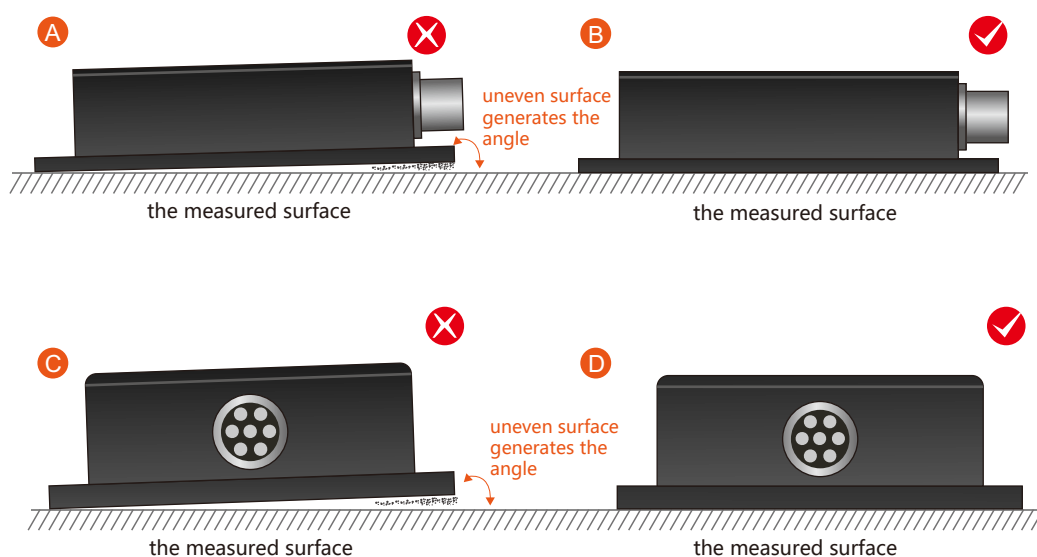
Note: ± 1 mm error for length and width dimensions, please refer to actual size.



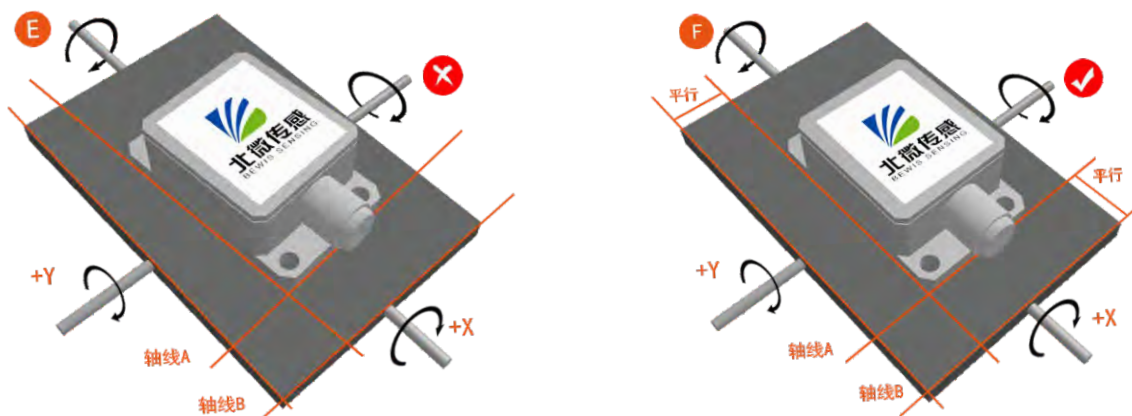
Installation direction

The correct installation method can avoid measurement error. The following points should be made when installing the sensor:

First of all, to ensure that the sensor mounting surface and the measured surface completely close, the measured surface should be as horizontal as possible, can not have the angle shown in Figure A and Figure C, the correct installation is shown in Figure B and Figure D.



Secondly, the bottom cable of the sensor and the axis of the measured object shouldn't generate the angle shown in E. When installing, the bottom cable of the sensor should be kept parallel or orthogonal to the rotation axis of the measured object. This product can be installed horizontally or vertically (vertical installation requires customization). The correct installation method is shown in Figure F.

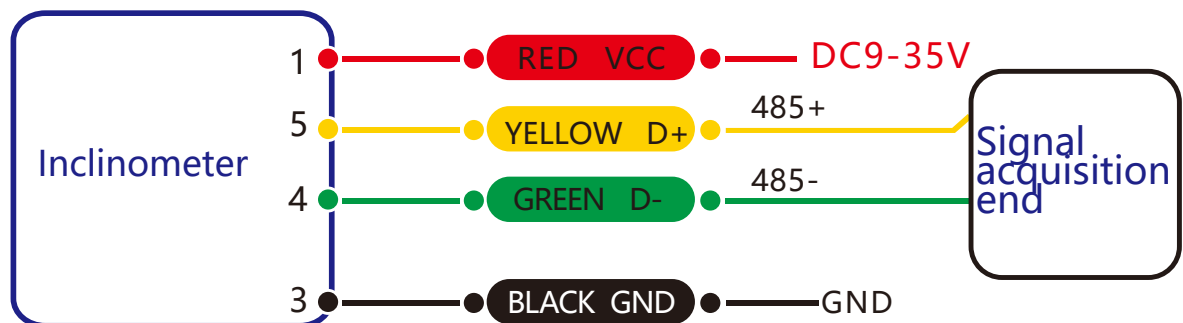


Finally, the installation surface of the sensor must be fixed with the measured surface tightly and smoothly, to avoid measurement error that may be caused by the acceleration and vibration.

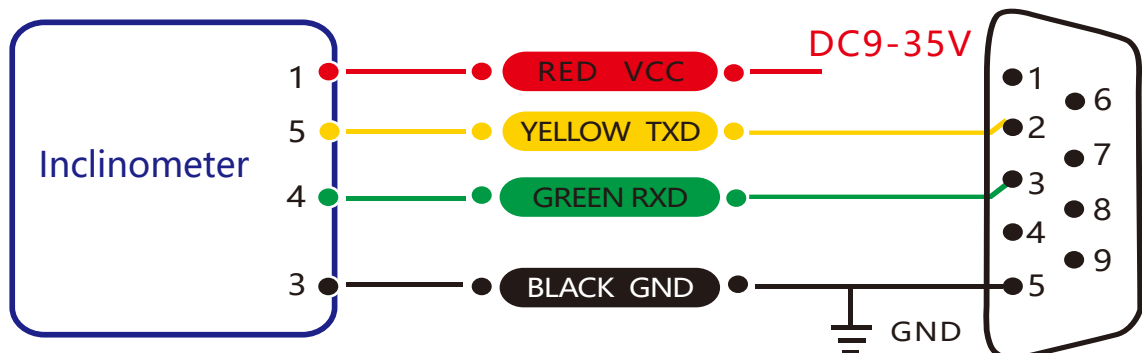
Electrical connections

Electrical interfaces

Cable color & Function	RED	BLUE	BLACK	GREEN	YELLOW
	1	2	3	4	5
	VCC DC 9-35V	NC	GND	RXD (B, D-)	TXD (A, D+)



RS 485 wiring diagram



RS 232 wiring diagram

Debug software

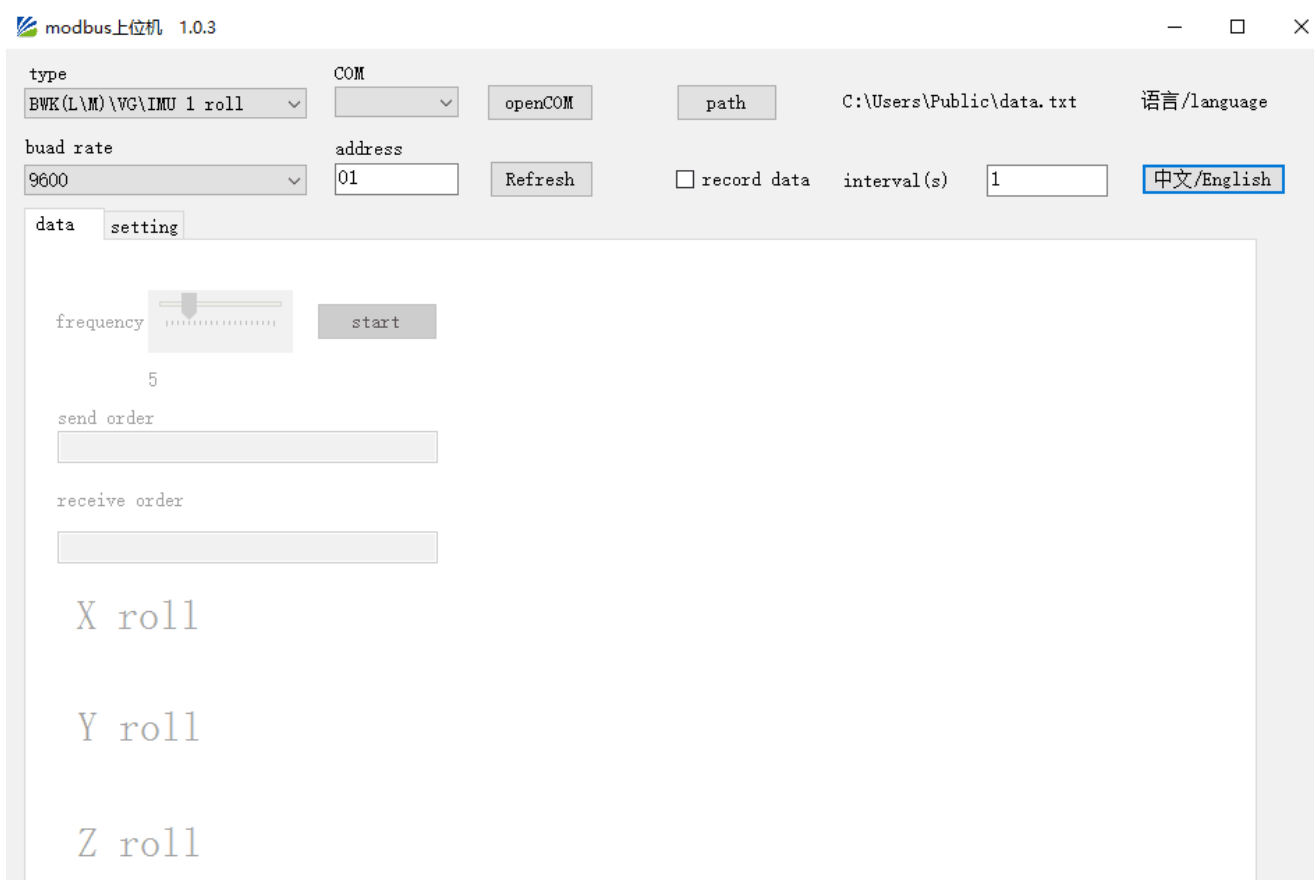
Users can directly download serial assistant on official website (Supports-Download). You can also use more convenient and intuitive PC software.

BWL327 supporting serial debugging software can be connected to the inclinometer on the computer for angle display. The software debugging interface is as shown in the figure below. Using the debug software, it can conveniently display the current X-direction tilt angle, and you can also modify and set other parameters by yourself.

Software use steps:

- ① Correctly connect the inclinometer serial port hardware and connect the power supply.
- ② Select the computer serial port and baud rate and click connect Serial Port.
- ③ Click Start and the tilt angle of the tilter in the X direction will be displayed on the screen.

Note: You can switch to Chinese or English version by the Upper right button



Protocol

1 Data Frame Format: (8 data bits, 1 stop bit, non verification, default rate 9600)

Address Code (1byte)	Function Code (1byte)	The first high address register (1byte)	The first low address register (1byte)	High register number (1byte)	Low register number (1byte)	Checksum (2byte)
0x01	0x03 (read) 0x06 (write)	xx	xx	xx	xx	xxxx

Data format: Hexadecimal

Address code: Default 01 (**note:** it should not exceed FF)

Function Code: 03 represents reading register, 06 represents presetting register.

Register Address: the starting address the register need to be operated

Register amount: the amount need to operate

Checksum: it is calculated by the host. (We recommend that users need to use the CRC calculation software.)

X-axis Angle: Register 00 01

Y-axis Angle: Register 00 02

Product Address: Register 00 03

Zero Type: Register 00 04

2 Command Format:

2.1 Read angle of X-axis Command: 01 03 00 01 00 01 D5 CA

Address Code (1byte)	Function Code (1byte)	The first high address register (1byte)	The first low address register (1byte)	High register number (1byte)	Low register number (1byte)	Checksum (2byte)
0x01	0x03	0x00	0x01	0x00	0x01	0xD5CA

Command response:

Address Code (1byte)	Function Code (1byte)	Number of bytes (1byte)	High number (1byte)	Low number (1byte)	Wrong CRC checksum (2byte)
0x01	0x03	0x02	xx	xx	xxxx

Note: The data field is a hexadecimal number (PLC or configuration software reads the data directly with a 16-bit register is decimal). After converting to decimal, the real data = (data field - 10000)/100. If the data field is 3D52, it is converted to decimal 15698, real data = (15698-10000)/100 = 56.98 degrees; the data field is 1230, converted into decimal 4656, real data = (4656-20000)/100 = -53.44 degree.

2.2 Read angle of Y-axis Command: 01 03 00 02 00 01 25 CA

Address Code (1byte)	Function Code (1byte)	The first high address register (1byte)	The first low address register (1byte)	High register number (1byte)	Low register number (1byte)	Checksum (2byte)
0x01	0x03	0x00	0x02	0x00	0x01	xxxx

Command response:

Address Code (1byte)	Function Code (1byte)	Number of bytes (1byte)	Data field high (1byte)	Data field low (1byte)	Checksum (2byte)
0x01	0x03	0x02	xx	xx	xxxx

2.3 Read angle of both X-axis and Y-axis Command: 01 03 00 01 00 02 95 CB

Address Code (1byte)	Function Code (1byte)	The first high address register (1byte)	The first low address register (1byte)	High register number (1byte)	Low register number (1byte)	Checksum (2byte)
0x01	0x03	0x00	0x01	0x00	0x02	xxxx

Command response:

Address Code (1byte)	Function Code (1byte)	Number of bytes (1byte)	X axis Angle (2byte)	Y axis Angle (2byte)	Checksum (2byte)
0x01	0x03	0x04	xx xx	xx xx	xxxx

2.4 Set communication rate Command: 01 06 00 0B 00 02 79 C9

Address Code (1byte)	Function Code (1byte)	The high address register (1byte)	The low address register (1byte)	Data field (2byte)	Checksum (2byte)
0x01	0x06	0x00	0x0B	0x0002	0x79C9

Command response:

Address Code (1byte)	Function Code (1byte)	The high address register (1byte)	The low address register (1byte)	Data field (2byte)	Checksum (2byte)
0x01	0x06	0x00	0x0B	0x0002	0x79C9

Note: 0000 represents 2400; 0001 represents 4800; 0002 represents 9600; 0003 represents 19200.
The default is 0002:9600.

2.5 Set relative/absolute zero

Command: 01 06 00 0A 00 00 A9 C8

Address Code (1byte)	Function Code (1byte)	The high address register (1byte)	The low address register (1byte)	Data field (2byte)	Checksum (2byte)
0x01	0x06	0x00	0x0A	0000: absolute zero 0001: relative zero	0xA9 C8

Command response:

Address Code (1byte)	Function Code (1byte)	The first high address register (1byte)	The first low address register (1byte)	Data field (2byte)	Checksum (2byte)
0x01	0x06	0x00	0x0A	0000: absolute zero 0001: relative zero	0xA9 C8

Note: absolute zero: Based on the factory-calibrated zero point.

relative zero: Reference to the zero after the current installation.

2.6 Query relative/absolute zero

Command: 01 03 00 04 00 01 C5 CB

Address Code (1byte)	Function Code (1byte)	The first high address register (1byte)	The first low address register (1byte)	High register number (1byte)	Low register number (1byte)	Checksum (2byte)
0x01	0x03	0x00	0x04	0x00	0x01	0xC5CB

Command response:

Address Code (1byte)	Function Code (1byte)	Number of bytes (1byte)	High number (1byte)	Low number (1byte)	Wrong CRC checksum (2byte)
0x01	0x03	0x02	xx	xx	xxxx

2.7 Set module address Command: 01 06 00 0D 00 03 58 08

Address Code (1byte)	Function Code (1byte)	The high address register (1byte)	The low address register (1byte)	Data field (2byte)	Checksum (2byte)
0x01	0x06	0x00	0x0D	Module address	xx xx

Command response:

Address Code (1byte)	Function Code (1byte)	The high address register (1byte)	The low address register (1byte)	Data field (2byte)	Checksum (2byte)
Module address	0x06	0x00	0x0D	Module address	xx xx

2.8 Save settings Command: 01 06 00 0F00 00 B9 C9

Address Code (1byte)	Function Code (1byte)	The high address register (1byte)	The low address register (1byte)	Data field (2byte)	Checksum (2byte)
0x01	0x06	0x00	0x0F	0x0000	0xB9C9

Command response:

Address Code (1byte)	Function Code (1byte)	The high address register (1byte)	The low address register (1byte)	Data field (2byte)	Checksum (2byte)
0x01	0x06	0x00	0x0F	0x0000	0xB9C9

Note: If Save setting command is not executed, all setting will be invalid after power off.

Ordering Information

Product number	Way of communication	Package condition
BWL327-90-232	RS232	IP67 Package/Metal Connector
BWL327-90-485	RS485	IP67 Package/Metal Connector
BWL327-90-TTL	TTL	IP67 Package/Metal Connector

Executive standard

- Enterprise Quality System Standard: ISO9001:2008 Standard (Certificate No.:10114Q16846ROS)
- CE certification (certificate number: 3854210814)
- ROHS (certificate number: SO81426003)
- GB/T 191 SJ 20873-2003 General specifications for tiltmeters and spirit levels
- GBT 18459-2001 sensor main static performance index calculation method
- JF 1059-1999 Evaluation and Expression of Measurement Uncertainty
- GBT 14412-2005 mechanical vibration and shock mechanical installation of accelerometer
- General requirements for GJB 450A-2004 equipment reliability
- Quality control of key parts and important parts of GJB 909A
- GJB 899 Reliability Qualification and Acceptance Test
- GJB 150-3A high temperature test
- GJB 150-4A low temperature test
- GJB 150-8A rain test
- GJB 150-12A dust test
- GJB 150-16A vibration test
- GJB 150-18A impact test
- GJB 150-23A Tilt and Swing Test
- GB/T 17626-3A RF electromagnetic radiation immunity test
- GB/T 17626-5A surge (hit) impulse immunity test
- GB/T 17626-8A power frequency magnetic field immunity test
- GB/T 17626-11A voltage dips, short interruptions and voltage changes immunity

BWL327 Serials

Modbus Dual-Axis Inclinator

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