



# **GI4400 Series**

**High-precision fiber optic  
integrated navigation system**

# **Technical Manual**

V3.0



## Overview

BW-GI4400 is a high-performance and high-precision fiber-optic integrated navigation system developed by BWSENSING for aviation surveying and mapping, unmanned aerial vehicles, sea-based and road-based fields. Built-in three-axis fiber optic gyroscope, three-axis accelerometer, optional three-axis magnetic sensor, high-precision air pressure sensor, including a BD/GPS/GLONASS three-mode receiver. It can measure the speed, position, and attitude of the carrier, and output the compensated angular rate, acceleration, magnetic field, air pressure, temperature and other information.

BW-GI4400 is equipped with a brand-new integrated navigation sensor fusion algorithm engine, optimized for multi-path interference, which can well meet the needs of long-term, high-precision, and high-reliability navigation applications in urban and field complex environments. The product supports multiple external sensors such as GNSS/odometer/DVL/barometric altimeter, and has excellent scalability. By using multi-sensor data fusion technology to combine inertial measurement with satellite navigation, odometer information and other information, the system can be regional adaptability and robustness have been greatly improved.

The BW-GI4400 integrated navigation system uses tight coupling technology to closely combine high-precision, professional-grade, multi-channel, dual-antenna single-frequency carrier phase and pseudo-range GPS receivers with high-precision optical fiber inertial measurement units. It has small size, light weight, and Features such as high performance.

## Application

- Medium-range strategic missile guidance, radar antenna stability
- Attitude/azimuth reference system, multi-beam attitude sensing
- Railroad track inspection vehicle, UAV, unmanned ship navigation and control
- Intelligent navigation and control of shield machine, mine excavator and coal excavator

**Technical index**

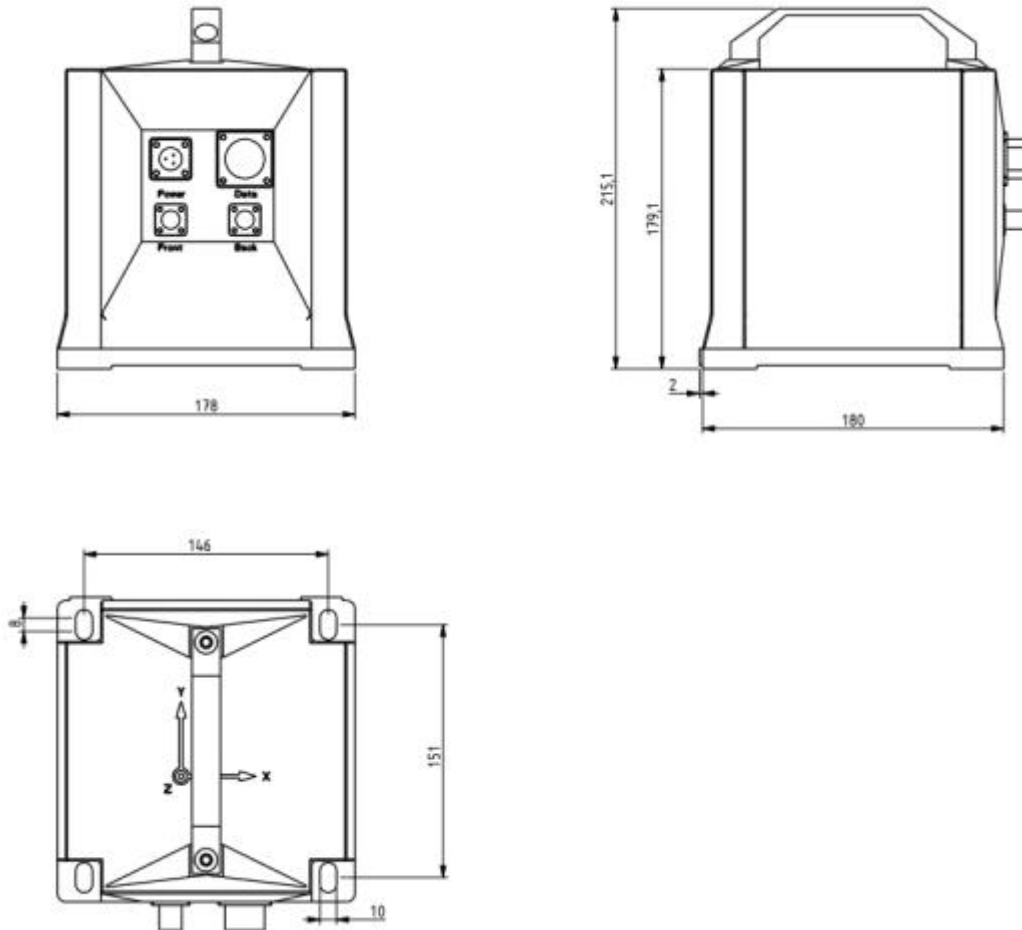
**Performance index**

|                                    |  |  |
|------------------------------------|--|--|
| External GPS effective 4m baseline | North Seeking Accuracy(deg)                            | $\leq 0.075 \times \text{Secant Latitude}$                                     |
|                                    | Azimuth Accuracy(deg)                                  | $\leq 0.015$   |
|                                    | Attitude angle Accuracy(deg)                           | $\leq 0.01$  |
|                                    | Speed Accuracy(m/s)                                    | $\leq 0.03$  |
|                                    | Position Accuracy(m)                                   | $\leq 2\text{m}/\text{RTK } 2\text{cm}$  |
| GPS outages                        | Azimuth Keeping Accuracy(deg)                          | $\leq 0.015, 1\text{h}$  |
|                                    | Attitude angle maintaining                             | $\leq 0.006, 1\text{h}$  |
|                                    | Position accuracy(km)                                  | $\leq 4, 0.5\text{h}$<br>$\leq 0.05, 5\text{min}$<br>$\leq 0.015, 2\text{min}$ |
| System measurement range           | Azimuth measurement range(deg)                         | $\pm 180$  |
|                                    | Attitude measurement range(deg)                        | $\pm 90$   |
| Gyro                               | Measurement range ( deg/s)                             | $\pm 600$  |
|                                    | bias stability ( $^{\circ}/\text{h}$ )                 | $\leq 0.007$   |
|                                    | Bias repeatability ( $^{\circ}/\text{h}$ )             | $\leq 0.005$   |
|                                    | Random walk coefficient ( $^{\circ}/\sqrt{\text{h}}$ ) | $\leq 0.002$   |
|                                    | Scale factor Non-linearity (ppm)                       | $\leq 20$  |
|                                    | Scale factor asymmetry (ppm)                           | $\leq 20$  |
|                                    | Scale factor repeatability (ppm)                       | $\leq 20$  |
| Accelerometer                      | Measurement range (g)                                  | $\pm 30$   |
|                                    | Offset stability (mg)                                  | 0.03   |
|                                    | Bias repeatability (mg)                                | 0.05   |
|                                    | Scale factor repeatability (ppm)                       | $\leq 100$   |
| Environmental parameters           | Operating temperature ( $^{\circ}\text{C}$ )           | -40 ~ +65  |
|                                    | Storage temperature ( $^{\circ}\text{C}$ )             | - 50 ~ +80   |
|                                    | Vibration (Hz, g <sup>2</sup> /Hz)                     | 20 ~ 500,0.06  |
|                                    | Shock (g, ms)  | 30,11  |
| Electrical parameters              | Input voltage (Vdc)                                    | +18~+36  |
|                                    | Power (W)  | 20   |
|                                    | Data output format                                     | RS-422,RS-232,PPS,CAN,RJ45   |
|                                    | Data refresh rate (Hz)                                 | 100  |
| Mechanical                         | Size (mm)  | $\leq 178 \times 180 \times 179.1$   |
|                                    | Weight (kg)  | 7  |
|                                    | Connector  | Y11P-1210ZK  |



## Product Size

Product Size: L178 mm×W180 mm ×H179.1 (mm)



Note: NO dimension tolerance is specified according to grade C of GB/T1804-2000.

## Installation

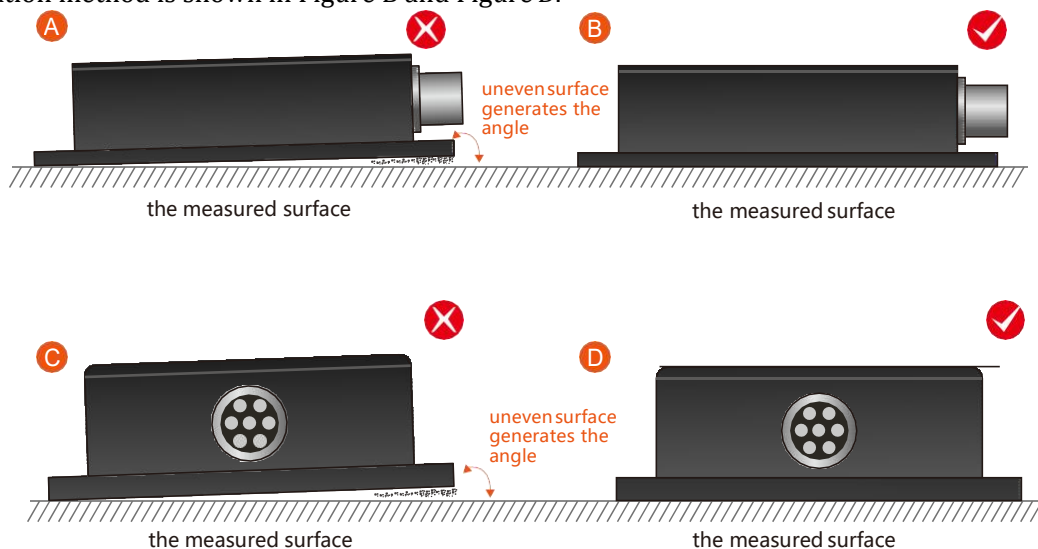
The GPS antenna we routinely select is a zero-phase measurement one, and general navigation antennas cannot be used in this product. Although some navigation antennas can also be directional, the accuracy will be greatly reduced and errors may also result. If the user replaces an antenna that is not configured or designated by the company, the system will not work properly or other consequences will occur, and the company is not responsible for this.

The correct installation method can avoid measurement errors. The integrated navigation system uses CNC grinding to machine the bottom surface and the measuring surface to make an absolutely smooth surface for easy installation. The following points should be done during installation:



First of all, you must ensure that your equipment has two absolutely smooth planes, and the two planes are absolutely perpendicular, and coincide with the body coordinate system as much as possible to reduce installation errors.

Secondly, while installing the product, the bottom surface of the integrated navigation system coincides with the bottom surface of the aircraft body. Gently push the integrated navigation system to make the combined navigation system and the aircraft surface overlap to ensure that the two surfaces are in close contact with each other. The angle shown is generated, and the correct installation method is shown in Figure B and Figure D.



Finally, after the integrated navigation system is closely attached to the body, use screws to ensure tight fixation, smooth contact, stable rotation, and avoid measurement errors due to acceleration and vibration. Remember that at this time, the screw only serves as a fixing function, not a positioning function. The screw hole of the integrated navigation system is processed into an oval shape for easy adjustment.

## Electric connection

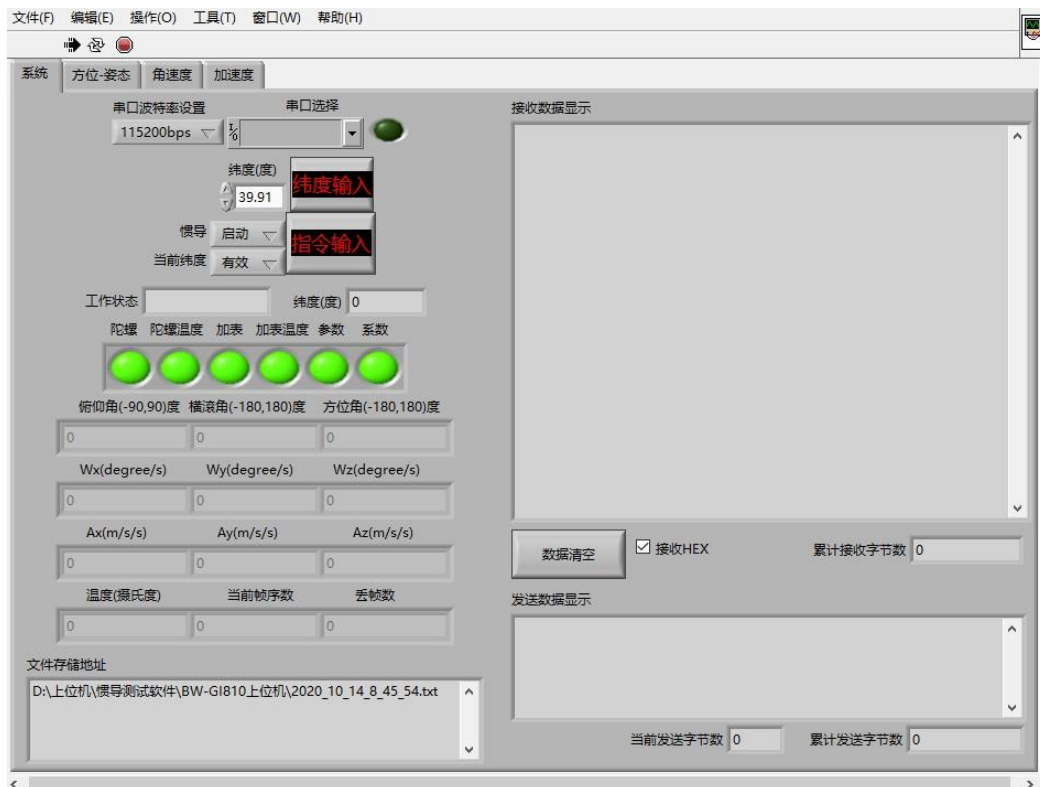
Data cable RS422 interface definition, DB9 female:

| DB9 Connector pin | Interface Definition | Remark             |
|-------------------|----------------------|--------------------|
| 1                 | R+                   | Receiving positive |
| 2                 | R-                   | Receiving negative |
| 3                 | T+                   | Receiving positive |
| 4                 | T-                   | Receiving negative |

## Debugging software

### Steps for usage:

- ① Ensure that the inertial navigation is absolutely stationary, correctly connect the serial port hardware of the integrated navigation, and connect the power supply.
- ② Select computer serial port and baud rate, next click connects serial port.
- ③ Enter the correct geographic latitude, click Inertial Navigation Start → Command Enter, and the working state on the screen shows static alignment. After the working state becomes INS navigation, the inertial navigation enters the working state and can be used at this time.



## Protocol

After the system works, it broadcast navigation data to the outside during normal operation on 100Hz Frequency and RS422 communication 115200bps, n, 8, 1, 48 bytes of data per frame is shown in the following table:

| Navigation Data |   |   |                |
|-----------------|---|---|----------------|
| Byte No.        | Content   | Type of data                                  | Number of Byte |
| 1-2             | Fra header: 0X5A 0X A5  | Byte  | 2              |
| 3               | Working data: 0- monitor status,<br>1-Static alignment、 2-INS navigation  | Byte  | 1              |
| 4-5             | Inertial navigation pitch $([-90, 90]^\circ)$ , Unit $0.01^\circ$   | short int (Low byte first,<br>High byte last) | 2              |
| 6-7             | Inertial navigation roll $([-180, 180]^\circ)$ , Unit $0.01^\circ$  |   | 2              |
| 8-9             | Inertial navigation azimuth $([-180, 180]^\circ)$ , <b>North to east is negative, north to west is positive</b> , Unit $0.01^\circ$ |   | 2              |
| 10-11           | Inertial navigation X axis angular rate $W_x(\text{degree/s})$ , unit $0.01 \text{ deg/s}$  |   | 2              |
| 12-13           | Inertial navigation Y axis angular rate $W_y(\text{degree/s})$ , unit $0.01 \text{ deg/s}$  |   | 2              |
| 14-15           | Inertial navigation Z axis angular rate $W_z(\text{degree/s})$ , unit $0.01 \text{ deg/s}$  |   | 2              |
| 16-17           | Inertial navigation X axis acceleration $A_x(\text{m/s/s})$ , unit $0.01 \text{ m/s/s}$   |   | 2              |
| 18-19           | Inertial navigation Y axis acceleration $A_y(\text{m/s/s})$ , unit $0.01 \text{ m/s/s}$   |   | 2              |
| 20-21           | Inertial navigation Z axis acceleration $A_z(\text{m/s/s})$ , unit $0.01 \text{ m/s/s}$   |   | 2              |
| 22-23           | Speed after GPS satellite positioning, unit $0.1 \text{ m/s}$   |   | 2              |
| 24-25           | GPS Track angle $([-180, 180]^\circ)$ , <b>North to east is negative, north to west is positive</b> , Unit $0.1^\circ$              |   | 2              |
| 26-27           | GPS Number of satellites  |   | 2              |
| 28-29           | GPS altitude, Unit $0.1 \text{ m}$  |   | 2              |

|       |   |  |   |
|-------|---|--|---|
| 30-33 | GPS Latitude after satellite positioning,<br>Unit degree  | float (Low byte first,<br>High byte last) , Ranges[-90,90] ° ,<br>The north latitude is positive and<br>the south latitude is negative.    | 4 |
| 34-37 | Longitude after GPS satellite positioning,<br>unit degree | float (Low byte first,<br>High byte last) ,<br>Ranges[-180,180]°, The east<br>longitude is positive and the west<br>longitude is negative. | 4 |
| 38-41 | GPS UTC date (ddmmyy day month year)                      | float (Low byte first,<br>High byte last)  | 4 |
| 42-45 | UTC time (hhmmss hour, minute,<br>second format)          |  | 4 |
| 46    | Sending sequence number (0-255<br>cyclically increasing)  | Byte   | 1 |
| 47    | Check byte, cumulative sum of bytes 3<br>to 46            |  | 1 |
| 48    | End of frame : 0X55                                       |  | 1 |



## Executive standard

- Enterprise Quality System Standard: ISO9001:2015 Standard (Certificate No.064-21-Q-3290-RO-S)
- CE certification (certificate number: M.2019.103. U Y1151)
- ROHS (certificate Number: G 190930099)
- GB/T 191 SJ 20873-2003 General specification for inclinometer and level
- GBT 18459-2001 The calculation method of the main static performance index of the sensor
- JJF 1059.1-2012 Evaluation and expression of measurement uncertainty
- GBT 14412-2005 Mechanical vibration and shock Mechanical installation of accelerometer
- GJB 450A-2004 General requirements for equipment reliability
- GJB 909A Quality control of key parts and important parts
- GJB899 Reliability appraisal and acceptance test
- GJB150-3A High temperature test
- GJB150-4A Low temperature test
- GJB150-8A Rain test
- GJB150-12A Sand and dust experiment
- GJB150-16A Vibration test
- GJB150-18A Impact test
- GJB150-23A Tilt and rock test
- GB/T 17626-3A Radio frequency electromagnetic field radiation immunity test
- GB/T 17626-5A Surge (impact) immunity test
- GB/T 17626-8A Power frequency magnetic field immunity test
- GB/T 17626-11A Immunity to voltage dips, short-term interruptions and voltage changes
- GB/T 2423.22-2012 Environmental Test Part 2: Test Method Test N: Temperature Change (IEC 60068-2-14:2009, IDT)
- GB/T 10125-2012 Artificial atmosphere corrosion test Salt spray test (ISO 9227:2006, IDT)

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